



## Welded Master Link Assembly X-006L

### Product information

Welded Master Link designed for 3-4 legs Wire Rope and Chain Slings.  
At least 25% greater WLL than traditional Grade 8 products. Fatigue rated to 20,000 cycles at 1.5 times the WLL.  
Proof Load tested at 2.5 times the WLL with certification for each batch manufactured

**Material:** Quenched and Tempered Alloy Steel

**Marking:** According to standard, CE-marked, Type, manufacturer ID, traceability.

**Temperature range:** -40° up to +200°C (without reduction in WLL).

**Finish:** Blue painted.

**Standard:** EN 1677-4

**Safety factor:** 4:1

**Grade:** 10

Part Code	Code	WLL	EWL	Proof Load	For chain gr 10 Ø 3-4 leg	WLL β 0-45°	Used to single hook acc. to DIN 15401 No.	D	A	B	d	a	b	Weight	Delivery time
		ton	ton	kN	mm	ton		mm	mm	mm	mm	mm	mm	kg	
402100420450	BD-19 + 2 DD+13	4.2	245	103	6	4,2	5	19	135	75	13	110	60	1.6	5
402100820450	BD-22 + 2 DD+16	8.2	270	201	7,8	8,2	6	22	160	90	16	110	60	2.5	5
402101070450	BD-32 + 2 DD+22	10.7	360	262	10	10,7	10	32	200	110	22	160	90	6.9	5
402101570450	BD-36 + 2 DD+28	15.7	440	385	13	15,7	16	36	260	140	28	180	100	11.8	10
402102220450	BD-45 + 2 DD+32	22.2	500	544	16	22,2	25	45	300	180	32	200	110	19.7	10

## Blueprint

